



## VICTORY VISION SADDLEBAG INSERTS

Fitment: Victory Visions (All)

Part Number: HMD-21

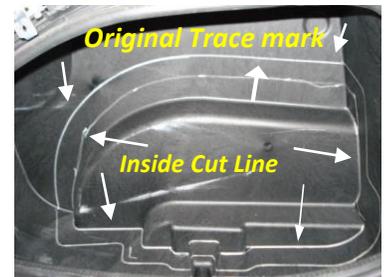


### Note:

Victory Vision Saddlebag Inserts are used to gain Swing Arm to Saddlebag clearance after lowering the rear of your Victory Vision motorcycle. The installation of this product is very difficult and requires the cutting and clearance of your OEM Saddlebags. HMD recommends installation be done by a qualified technician.

### Steps:

1. Remove both saddlebags doors, as instructed in the appropriate service manual.
2. Hold the right insert (large one) firmly in place, inside the right saddlebag. Using a silver marker or an equivalent, trace around the outside edge of the insert. *See picture #1 for reference.*
3. Remove the insert and mark another line approx. 7/8 to 1" inside of the original trace mark. *See picture #1 for reference*, this is where you'll be cutting.
4. Using an air saw or an equivalent, cut along the inside line to avoid damage, be aware of what's behind the saddlebag, and make sure there's plenty of clearance while cutting.
5. Clean edges with a sander or file



(Picture #1)



(Picture #2)

6. Reinstall insert, then mark in 7 spots around insert. *See picture #2 for reference.* Using a 3/16 drill bit, drill through insert and saddlebag.
7. Remove insert and apply a bead of silicone (**not provided**) around the edge of the saddlebag, approx. 1/4 of an inch, inside of the original trace line. *See picture #3 for reference.*
8. Carefully, re-install insert into place, inserting pop rivets into the 3/16" holes. Note: do not "pop" rivets until all are rivets are installed. Holding insert firmly in place "pop" rivets to secure, insert in place.
9. Clean any excess silicone from edges of insert.
10. Repeat on left side, using only 5 rivets in the location shown in *(picture #4).*
11. Reinstall saddlebag doors, as instructed in the appropriate service manual.



(Picture #3)



(Picture #4)